



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Tel (613) 632-5200

D4279-7
Job Sheet 166706



Part No: D4279-7

Job Qty: 4 ea

Part Name: End Mesh, Basket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/20/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B SHEET 6 IPP Rev:A 10.11.12 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.B
DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea	10/19/17	0.00	0.00	Start up container	
100	Waterjet	4 pcs	10/20/17	0.04	0.72	Waterjet1	
110	QC	4 pcs	10/20/17	0.00	0.00	QC2	
120	QC	4 pcs	10/20/17	0.00	0.00	QC8	
130	Packaging	4 pcs	10/20/17	0.00	0.00	Packaging3	
140	QC21-SA	4 Ea	10/20/17	0.00	0.00	QC21	

Part Op 100 - 1-Cut as per Dwg

Descriptions: 110 - ***CUT OUTS AND EXTRA MATERIAL WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***

120 - ***CUT OUTS AND EXTRA MATERIAL WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***

130 - ***STOCK IN BASKET CELL***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304EX0.75-16F	9	303	0	0

Part Specifications

Specifications could not be found.

Plex 10/16/17 8:23 AM dart.poulin.mario

QA Closed:

Date:

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐									
Date :	Step #:	QTY Effective :			MRB (QSI042) Approval						
Description Work C		Job No: 166706 Mfg Date: 10/16/17 D4279-7 Waterjet 4 PART NO: D4279-7 Revision: 4 Operation: Waterjet Quantity: 4 Change No: 4 End Mesh, Basket S0000708 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			Completed By						
					Lead hand / Supervisor Approval Verification						
					QC / QA Coordinator Approval						
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; vertical-align: top;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%; vertical-align: top;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; vertical-align: top;"> Cuts ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:50%; vertical-align: top;"> Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>			Cuts ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; vertical-align: top;"> Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mis-labeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> <td style="width:50%; vertical-align: top;"> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> </tr> </table>	Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mis-labeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
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